

#### \*\*PLEASE READ THROUGH THE INSTRUCTIONS BEFORE BEGINNING ANY PART OF THE INSTALLATION PROCESS\*\*



Begin the installation of your new LoD signature series shorty front bumper by unscrewing the 4 plastic screws securing the factory air dam to the bottom of your front bumper. a phillips screwdriver will be needed for this job.



Once unscrewed, you should be able to pull out both the plastic screws and insert with little effort but if you find the screws just spin, you will need to wedge a flathead screwdriver between your JK's plastic bumper and air dam to help you remove it.



Now, climb under the front of your JK Jeep Wrangler and using a philips screwdriver, remove the two remaining plastic screws securing the air dam to the lower cross member. As before, if these screws spin, just use a flathead screwdriver to pry them out.

IF YOUR JK JEEP CAME
EQUIPPED WITH FACTORY
FOGLIGHTS, CLIMB UNDER
THE FRONT OF YOUR JEEP,
LOOK UP BEHIND THE
FRONT BUMPER, LOCATE THE
WIRING HARNESS PLUG, LIFT
UP THE CLIP AND THEN PULL
IT OFF AS SHOWN IN THIS
PHOTO.



# **5.**

USING A PAIR OF
NEEDLENOSE PLIERS, PRY
OFF ALL THE FOGLIGHT
WIRING HARNESS
CONNECTORS ON THE
BACK OF YOUR JEEP JK
WRANGLER'S FRONT
BUMPER.



#### 6.

USING AN 18MM SOCKET, REMOVE THE 4 BUMPER MOUNTING NUTS (2 ON EACH SIDE) LOCATED NEXT TO THE INSIDE OF YOUR JEEP JK WRANGLER'S FRAME RAILS AND FOG LIGHT HOLES.



USING AN 18MM SOCKET,
REMOVE THE 4 BUMPER
MOUNTING NUTS (2 ON EACH
SIDE) LOCATED NEXT TO THE
OUTSIDE OF YOUR JEEP JK
WRANGLER'S FRAME RAILS.



8.

REMOVE THE BACKING PLATES
OFF THE BUMPER MOUNTING
STUDS AS SHOWN IN THIS
PHOTO.



9.

CAREFULLY PULL OFF YOUR JEEP'S FRONT BUMPER OFF THE FRAME RAILS. IF YOUR JK CAME WITH TOW HOOKS, GRAB AND USE THEM TO PULL THE BUMPER OFF THE FRAME RAILS.



USING A PHILLIPS
SCREWDRIVER, REMOVE
THE TWO PLASTIC SCREWS
SECURING THE TOP PLASTIC
COVER IN PLACE.

#### 11.

AGAIN, IF YOU FIND THAT THE SCREWS SPIN IN PLACE, USE A SMALL FLATHEAD SCREWDRIVER OR SMALL PRY BAR TO HELP YOU LIFT UP THE COVER OFF THE FRAME RAIL AND FORCE THE SCREW OUT.

### **12**.

AGAIN, IF YOUR JEEP CAME EQUIPPED WITH FACTORY FOG LIGHTS, USE A PHILIPS SCEWDRIVER TO REMOVE THE 4 SCREWS SECURING THEM TO THE BUMPER. THEN, PULL THE FOGLIGHTS OUT AND SET THEM ASIDE UNTIL YOU ARE READY TO INSTALL THEM IN YOUR NEW BUMPER.

\*\*IF INSTALLING ON A 2012+ WRANGLER REFER TO END OF INSTRUCTIONS STEP 1A FOR VACUUM RELOCATION\*\*







PLACE THE LOD SIGNATURE
SERIES WINCH PLATE IN
BETWEEN THE FRAME RAILS OF
YOUR JEEP JK AND LOOSELY
SECURE IT IN PLACE USING
THE FLAGGED NUT AND BOLT
AND WASHER PROVIDED AS
SHOWN IN THE PICTURE.



### **14.**

SLIDE ONE OF THE STEEL
SPACERS IN BETWEEN THE LOD
SIGNATURE SERIES WINCH
PLATE AND FRAME RAIL
BUMPER MOUNT ON YOUR
JEEP JK. THEN, INSERT THE
LONG BOLTS AND WASHERS
PROVIDED WITH THE BUMPER
THROUGH THE MOUNTING
HOLES AND SPACES AS SHOWN
IN THIS PICTURE.



### **15**.

REPEAT STEP #14 UNTIL ALL
THE STEEL SPACERS ARE
INSTALLED IN BETWEEN
THE LOD SIGNATURE SERIES
WINCH PLATE AND FRAME
RAIL BUMPER MOUNT AND
THAT ALL OF THE BOLTS ARE
STICKING THROUGH THEM
AS SHOWN IN THE PICTURE.



WITH THE HELP OF A FRIEND,
CAREFULLY PLACE YOUR NEW
LOD SIGNATURE SERIES SHORTY
BUMPER ONTO THE FRAME RAILS
OF YOUR JEEP AND SLIDE THE
MOUNTING BOLTS THROUGH THE
HOLES. REACHING FROM THE BACK,
LOOSELY SECURE IT IN PLACE USING
THE NUTS PROVIDED.



### **17.**

USING A 3/4" SOCKET AND WRENCH, TIGHTEN UP THE (4) MOUNTING BOLTS AND NUTS ON THE INSIDE OF YOUR JEEP JK'S FRAME RAILS AS SHOWN IN THIS PICTURE.



# 18.

ACCESSING THE BOLTS
AND NUTS THROUGH THE
FOGLIGHT HOLES ON YOUR
LOD SIGNATURE SERIES
BUMPER, TIGHTEN UP THE
(4) MOUNTING BOLTS AND
NUTS LOCATED ON THE
OUTSIDE OF YOUR JEEP'S
FRAME RAILS USING A 3/4"
SOCKET AND WRENCH.



USING A 3/4" SOCKET, TIGHTEN UP THE LOD SIGNATURE SERIES WINCH PLATE FRAME RAIL MOUNTS AS SHOWN IN THIS PICTURE.



# 20.

DRILL OUT THE (4)
MOUNTING HOLES ON
EACH OF YOUR JEEP'S
FOGLIGHTS USING A 1/4"
DRILL BIT.

WHILE YOU HAVE THE DRILL OUT, DRILL THE HOLE REQUIRED IN **STEP 31** 



## 21.

MAKE SURE THAT THE
ADJUSTMENT SCREW IS
POINTING DOWN AND
THEN INSTALL YOUR
FACTORY JK WRANGLER
FOG LIGHTS TO THE STUDS
ATTACHED TO THE BACK
SIDE OF YOUR STUBBY
BUMPER.



SECURE YOUR JEEP JK
FACTORY FOG LIGHTS ONTO
YOUR LOD SIGNATURE
SERIES SHORTY BUMPER
USING THE NUTS PROVIDED.
YOU WILL NEED A 3/8"
SOCKET FOR THIS JOB.



# 23.

USING A PHILLIPS
SCREWDRIVER, LOOSEN THE
PLASTIC RETAINING SCREWS
SECURING THE TOP OF
YOUR GRILLE TO YOUR JK
JEEP.



## 24.

ONCE LOOSE, THE ENTIRE PLASTIC SCREW AND EXPANSION SLEEVE SHOULD PULL UP AND OUT OF THEIR MOUNTING HOLES.



ONCE LOOSE, THE ENTIRE
PLASTIC SCREW AND
EXPANSION SLEEVE SHOULD
PULL UP AND OUT OF THEIR
MOUNTING HOLES.



**26.** 

SQUEEZE THE WIRING HARNESS PLUG AND PULL IT OUT OF YOUR JK JEEP'S INDICATOR LIGHT SOCKET. YOU CAN NOW PULL THE GRILLE OFF AND SET IT ASIDE FOR THE TIME BEING.



**27.** 

PLUG YOUR JK JEEP'S FACTORY WIRING HARNESS INTO THE FOG LIGHTS.



PLUG YOUR JK JEEP'S FACTORY WIRING HARNESS INTO THE FOG LIGHTS.



29.

CAREFULLY PLACE YOUR WINCH ON TOP OF THE LOD SIGNATURE SERIES WINCH PLATE AND THEN REINSTALL YOUR JK JEEP'S GRILLE AS SHOWN IN THIS PICTURE.



**30.** 

USING THE BOLTS AND WASHERS PROVIDED, SECURE YOUR WINCH TO THE BOTTOM OF THE LOD SIGNATURE SERIES WINCH PLATE. YOU WILL NEED A 9/16" SOCKET FOR THE JOB.



USING A PHILIPS
SCREWDRIVER,
SECURE THE TOP OF
THE GRILLE TO YOUR
JK JEEP BY INSERTING
AND SCREWING
IN THE PLASTIC
RETAINING SCREWS.



# **32.**

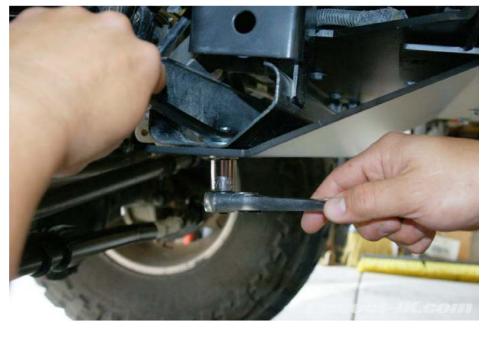
HOLD UP THE LOD SIGNATURE SERIES SKID PLATE TO THE BOTTOM OF THE BUMPER AND SECURE IT IN PLACE USING THE BOLTS AND WASHERS PROVIDED. YOU WILL NEED A 9/16" SOCKET FOR THE JOB.



## 33.

SECURE THE SKIDPLATE TO THE LOWER CROSS MEMBER OF YOUR JK JEEP USING THE BOLTS AND WASHERS PROVIDED. YOU WILL NEED A 9/16" SOCKET FOR THIS JOB.

\*\*THE PASSENGER SIDE
LOWER HOLE NEEDS TO BE
MARKED ON THE CROSS
MEMBER AND THEN DRILLED
OUT WITH AT LEAST A 1/2"
DRILL BIT\*\*



THIS COMPLETES THE INSTALLATION OF THE LOD SIGNATURE SERIES SHORTY FRONT BUMPER.





SIGNATURE SERIES

2012+ JK JEEP

VACUUM RELOCATION

BRACKET

INSTALLATION INSTRUCTIONS

#### **1**A.

THE 2012 JEEP WRANGLER HAS A VACUUM SWITCH LOCATED WITHIN THE FRAME RAILS. THIS VACUUM SWITCH WILL NEED TO BE RELOCATED TO ALLOW ROOM FOR THE LOD WINCH PLATE.



## **2**<sub>A</sub>.

BEGIN BY REMOVING THE GREEN CLIP THAT SECURES THE VACUUM LINE TO THE SWITCH. SIMPLY SLIDE THE CLIP DOWN AND PULL THE LINE OFF THE SWITCH.



# **3**A.

REMOVE THE TWO NUTS
THAT SECURE THE SWITCH.
YOU CAN LEAVE THE SWITCH
WIRING CONNECTED. MOVE
THE SWITCH AWAY FROM
THE MOUNTING TAB WITH
STUDS.



#### **4**<sub>A</sub>.

WITH THE SWITCH OUT OF THE WAY CUT OFF THE TAB THAT IS CLOSEST TO THE FRONT OF THE JEEP AS SHOWN IN THIS PHOTO.





## **5**A.

PLACE THE LOD RELOCATION
BRACKET UP UNDER THE CROSS
MEMBER AS SHOWN IN THE
PICTURE. BOLT THE BRACKET ON
USING THE BOLTS PROVIDED
WITH THE KIT. THE BRACKET WILL
MOUNT DIRECTLY INTO THE
EXISTING HOLES SO THERE IS NO
DRILLING REQUIRED.



# 6<sub>A</sub>.

WITH THE BRACKET
INSTALLED BOLT THE
VACUUM SWITCH TO THE
BRACKET AS SHOWN.
THE SWITCH WILL BE
REPOSITIONED ON ITS SIDE
IN THE NEW BRACKET.



# **7**<sub>A</sub>.

BOLT THE SWTICH INTO PLACE ON THE BRACKET.



# **8**A.

RE-CONNECT THE VACUUM LINES THAT WERE REMOVED EARLIER.



# 9<sub>A</sub>.

WHEN FINISHED THE VACUUM SWITCH SHOULD LOOK LIKE THE PICTURE TO THE RIGHT.

\*\*NOW RETURN TO STEP 13
OF THE INSTALLATION\*\*

